

LOCKOUT TAGOUT

OSHA estimates that each year an estimated 120 fatalities and over 50,000 injuries occur due to improper lockout of machinery.

Lockout-Tagout is a procedure to prevent machines from becoming accidentally energized by certain forms of 'hazardous energy'.

Types of Hazardous Energy

- Thermal Energy
- Gravitational Energy
- Hydraulic Pressure
- Pneumatic Pressure
- Electricity
- Chemical Energy

Lockout Tagout Responsibilities

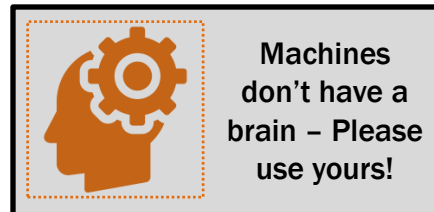
Employer

- Written procedures
- Lockout tagout hardware
- Employee training
- Supervision
- Annual skill assessment



Employee

- Locking out energy isolating device
- Participating in group lockout
- Keeping control of the key throughout the duration of the work
- Removing their personal locks on the completion of their work



REMINDER



When more than one employee is "servicing" the machine, Group Lockout should be performed

Check for Understanding

- Give example of 3 hazardous energy.
- Why lockout tagout is important?
- When more than one employee is working on a machine, who should lock the machine out?



LOCKOUT TAGOUT

SafetyTalk

TRAINING ROSTER

Date	Shift / Crew	Trainer
No	Employee Name	Employee Signature
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
Follow-up / Recommendations / Corrective Actions		

SafetyTalk

OSHEPRO is a registered trademark of Southwest Consultants, LLC. This document cannot be used or reproduced without written consent from Southwest Consultants, LLC.

